**RedLine** Tools

## General Purpose - Drills Micro Spotting



130° Point AITiN Coated

| Carbide Micro Spotting, 130° Point |                  |       |                  |            |                    |                        |  |  |  |  |
|------------------------------------|------------------|-------|------------------|------------|--------------------|------------------------|--|--|--|--|
| Drill Size                         | Decimal<br>Equiv | OAL   | Length of<br>Cut | Shank<br>ø | Uncoated<br>Part # | AITiN Coated<br>Part # |  |  |  |  |
| .0050                              | .0050            | 1-1/2 | .025             | 1/8        | <b>RMS2000</b>     | <u>RMS2001</u>         |  |  |  |  |
| .0100                              | .0100            | 1-1/2 | .035             | 1/8        | <b>RMS2002</b>     | RMS2003                |  |  |  |  |
| .0150                              | .0150            | 1-1/2 | .045             | 1/8        | RMS2004            | RMS2005                |  |  |  |  |
| .0200                              | .0200            | 1-1/2 | .050             | 1/8        | RMS2006            | <u>RMS2007</u>         |  |  |  |  |
| 1/32                               | .0312            | 1-1/2 | .090             | 1/8        | <b>RMS2008</b>     | RMS2009                |  |  |  |  |
| 1/16                               | .0625            | 1-1/2 | .200             | 1/8        | RMS2010            | <u>RMS2011</u>         |  |  |  |  |
| 3/32                               | .0938            | 1-1/2 | .200             | 1/8        | RMS2012            | RMS2013                |  |  |  |  |
| 1/8                                | .1250            | 1-1/2 | .200             | 1/8        | <u>RMS2014</u>     | RMS2015                |  |  |  |  |



130° Point Uncoated

130° Point AITiN Coated

## Carbide <mark>Micro Spotting,</mark> 130° Point, Metric

| Drill Size | Decimal<br>Equiv | OAL | Length of<br>Cut | Shank<br>ø | Uncoated<br>Part # | AITiN Coated<br>Part # |
|------------|------------------|-----|------------------|------------|--------------------|------------------------|
| .15MM      | .0059            | 38  | .65MM            | 3          | RMS2016            | <u>RMS2017</u>         |
| .25MM      | .0098            | 38  | .90MM            | 3          | RMS2018            | RMS2019                |
| .40MM      | .0157            | 38  | 1.15MM           | 3          | <b>RMS2020</b>     | <u>RMS2021</u>         |
| .50MM      | .0197            | 38  | 1.30MM           | 3          | <b>RMS2022</b>     | RMS2023                |
| 1.00MM     | .0394            | 38  | 2.30MM           | 3          | RMS2024            | RMS2025                |
| 1.50MM     | .0590            | 38  | 5.00MM           | 3          | <b>RMS2026</b>     | <u>RMS2027</u>         |
| 2.00MM     | .0787            | 38  | 5.00MM           | 3          | <b>RMS2028</b>     | RMS2029                |
| 3.00MM     | .1181            | 38  | 5.00MM           | 3          | <u>RMS2030</u>     | <u>RMS2031</u>         |



